

# SKIN FITTING (THRU HULL) INSTALLATION & SEALING

## LOCATION & DRILLING

- Ensure there is sufficient room on the inside of the boat to allow the Ball Valve to be screwed on without hitting the bulkhead or other part of the hull. Note; A "T" handle Ball Valve is available for smaller area locations
- Ensure the location will not cause the valve handle to be knocked open or closed.
- Mark the location and drill from the inside a pilot hole 3mm in diameter. Select a hole-saw 1 mm larger than the outside thread diameter of the Skin Fitting (Thru Hull). From the inside, use the pilot hole as a centre and drill through the hull with the selected hole-saw.

## RECOMMENDED HULL ADHESIVE SEALANTS & GLUES.

First clean all surfaces to be bonded with a general purpose cleaner.

- 3M™ Marine Adhesive Sealant Fast Cure 5200. A one-part polyurethane adhesive/sealant. Starts to cure (tack-free) in approximately 2 hours, after which ball valves and or hoses can be attached. Full cure takes 24 hours – refer to manufacturer's product literature.
- SIKAFLEX® 291i Marine Sealant. A one-part polyurethane adhesive/sealant. Starts to cure (tack-free) in approx. 2 hours, after which ball valves and or hoses can be attached. Full cure takes 24 hours – refer to manufacturer's product literature.
- Bostik® 920 Marine Sealant. A one-part urethane adhesive/sealant. Starts to cure (tack-free) in approx. 2 hours, after which ball valves and or hoses can be attached. Full cure takes 1.5 – 3 days – refer to manufacturer's product literature.
- West System® (or similar) two-pot epoxy that mixes to a paste. Tip – adding filler to the West System® will increase the viscosity and help minimise "running" of the epoxy. Visit <http://www.westsystem.com/ss/filler-selection-guide/> for more details.

## FITTING

- Smear the adhesive or glue on the underside of the Skin Fitting (Thru Hull) flange and a small way up the thread, but no further than the thickness of the hull. It is important not to have any adhesive on the exposed thread area as this could prevent the Nut or Ball Valve from turning.
- Insert the Skin Fitting (Thru Hull) through the hull from the outside. Note The **TRUDESIGN™** Skin Fitting Installation Tool enables our skin fittings to be installed by one person saving time and money. See separate information sheet on our web site.
- If necessary, place two strips of masking tape over the flange and attach to the hull to temporarily hold in place. Go inside the hull to fit the Nut. Note it is good practice to have a backing plate to spread the load especially if there is excessive curvature in the hull or the hull is very thin.
- Hold the thread down near the washer and screw on the Nut. Once the nut is screwed down far enough you can hold the fitting above the nut and then continue to screw the nut down onto the washer ensuring it is only finger tight.

## FITTING CONTINUED

- On the outside of the hull clean off any excess adhesive. Tip – use an angled tool or putty knife to ‘blend’ adhesive around the Skin Fitting (Thru Hull) flange and the hull so it is easier to clean when sanding and antifouling in the future.
- After recommended curing times, tighten the Nut to about 15 ft lb. There is no need to over-tighten the Nut, especially if epoxy has been used, as the Skin Fitting (Thru Hull) is now an integral part of the hull.

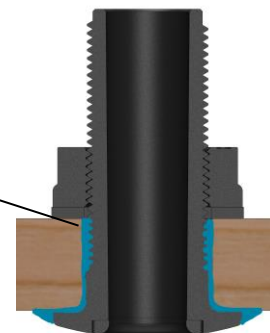
## SKIN FITTING INSTALLATION TOOL

TRUDESIGN™ Skin Fitting (Thru Hull) Installation Tools make the fitting of our Skin Fitting (Thru Hull) to be carried out quickly and simply by one person – traditionally a task that has required two people, saving time and money. Ideally suited for boat builders. See Information sheet on our web site.

Available in 5 sizes from ¾” to 2”, they are reusable. They work with TRUDESIGN™ Domed or Recessed Skin Fittings (Thru Hulls).



*Epoxy or Polyurethane adhesive  
area shown in blue*



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